



Sole UK Distributors Of
REINHARDT-TECHNIK
 Metering, Mixing &
 Dispensing Systems

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Technical Data Sheet

CYANOLIT 403TB

Cyanolit 403TB is a tough and flexible one-part fast curing adhesive, which bonds well to a variety of similar and dissimilar substrates and produces high strength, resilient and durable joints. This product is recommended where heat and/or impact resistance is required.

Monomer

Appearance	Black	
Viscosity mPas	1000	
Shelf Life	6-9 months	
Setting Time (Sec.)	Fe	60-90
	Stainless Steel	120-180
	Copper	3-5
	Aluminium	180-240
	PVC	30-45
	ABS	5-10

Polymer

Appearance	Black	
TS/TSS (N/mm ²)	Fe	23,0
	Stainless Steel	40,0
	Copper	39,0
	Aluminium	28,0
	PVC	25,0 *
	ABS	21,0 *
Peeling Strength (Kgf/25mm)	Fe	9,5
	Aluminium	6.5
Impact Strength (Kgf.cm/cm ²)	Fe	30
	Aluminium	10
Thermal Shock Strength + (Kgf/cm ²)	Fe/ABS	15

* Material Failure

+ Temperature Cycle: 80°C x 1h x (-30°C) x 1 h x 10 cycles

No liability is accepted for any injury, loss or damage arising directly from the use of the Company's products or from the use of information given in our publications, which is intended to serve as a guide only. Customers should satisfy themselves by appropriate trials that the products are suitable for their intended use.

